

perimeter of said rectangular framework, said jogger member comprising:

a base member;

means which are operatively-associated with said base member for selectively, but rigidly, securing said jogger member to the interior perimeter of said rectangular framework;

an adjustable support member which is adjustably-slidably-disposed with respect to said base member; and

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a guiding member having an upper edge and a lower edge, said guiding member being secured to one face of said adjustable support member to provide a depending guiding face;

a plurality of support legs supporting said universal press frame, each said support leg comprising:

a main base block;

a longitudinally-extending, rectangular channel extending downwardly from an upper face of said main base block;

a longitudinally-extending slot which is transversely-spaced-apart a short distance away from said longitudinally-extending channel, and extending downwardly from said upper face of said main base block; and

a springingly-movable wall sited between said longitudinally-extending channel and said slot, the width of said longitudinally-extending channel and said rails being so-selected that said rail is held onto said longitudinally-extending channel by an interference fit; a plurality of template corner locking clamps, each said template corner locking clamp comprising:

a longitudinally-extending base member;

means which are operatively-associated with said base member for selectively, but rigidly, securing said template corner locking clamp to said rectangular framework at a respective side rail adjacent to a front rail or a rear rail; and

a transversely-extending arm projecting at right angles from the top of said longitudinally-extending base member, said transversely-extending arm including a closed-ended, longitudinally-extending slot adjacent to its leading edge;

a center line bracket, said center line bracket comprising:

a generally-rectangular parallelepiped upper base block, said generally-rectangular parallelepiped upper base block including a transversely-extending cradle, e.g., a semi-cylindrical cradle groove, extending downwardly from a top face thereof;

a depending leg of the same width as said base member block, but of a lesser thickness; and

means which are operatively-associated with said base member block and with said depending leg for selectively, but rigidly, securing said center line bracket to the interior of said rectangular framework at the center point of a respective said front rail and said rear rail;

a plurality of auxiliary adjustable support members, each said auxiliary adjustable support member comprising:

a base member;

securement means which are operatively-associated with said base member for selectively, but rigidly, securing said auxiliary adjustable support member to the interior perimeter of said rectangular framework; and

a captive, longitudinally-slidable table having a leading edge, said captive longitudinally-slidable table being slidably-adjustably-disposed with respect to said base member;

a plurality of grid support and orientation brackets, each said grid support bracket comprising:

a generally-step-shaped block, said generally-step-shaped block including an upper vertical arm and an off-set lower vertical leg, which are joined by a horizontal

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deck, a vertical slot extending from an upper edge of said upper vertical arm means associated with said upper arm for securing an additional distinct element within such vertical slot; and

securing means which are operatively-associated with said legs for selectively, but rigidly, securing said grid support bracket to the interior perimeter of said rectangular framework;

said grid being disposed within said longitudinally-extending slot atop said grid support bracket;

a center line orientation cylinder comprising:

an upper upright barrel;

a bore extending through said upper upright barrel adjacent to the upper end thereof;

a plurality of threads at the base of said upper upright barrel;

an internally-threaded circular disc-like collar threadedly-engaged with said plurality of threads at the base of said upper upright barrel; and

a depending cylindrical base of a lesser diameter than the diameter of said upper upright barrel, said depending cylindrical base being provided with a plurality of threads at the base thereof;

a grid orientation cylinder comprising:

an upper upright barrel;

at least one slot extending through said upper upright barrel adjacent to the upper end thereof;

a plurality of threads at the base of said upper upright barrel;

an internally-threaded circular disc-like collar threadedly-engaged with said plurality of threads at said base of upper upright barrel; and

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a depending cylindrical base of a lesser diameter than the diameter of said upper upright barrel, said depending cylindrical base being provided with a plurality of threads at the base thereof; and

a rail connecting element comprising an inverted "L"-shaped rectangular parallelepiped block, said inverted "L"-shaped rectangular parallelepiped block including:

a through hole extending from one side face to the opposite side face;

a through hole extending from an end face to the opposite end face, said two through holes being longitudinally-offset from one another;

whereby a bolt extending through the through hole engages a trapezoidal nut which is disposed in the dovetail groove in one

rail, and tightening of said bolt secures the rail to the rail connecting element; and

whereby a bolt extending through the through hole engages a trapezoidal nut which is disposed in the dovetail groove in the other rail, and tightening of said bolt secures the other rail to the same rail connecting element.--

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